

# T-type Hinge

2017



#### Technical information

While every effort has been made in the production of this catalogue to ensure the accuracy of information, our products are continually being revised and users should confirm the up to date specification before ordering. Due to constant improvement of products presented in the catalogue, we can make changes at any time and without notice.

#### Responsibility

It is the responsibility of the user to ensure the fitness of hardware for the intended purpose. We recommend assessment by appropriate testing in the application and by technical enquiry to our representatives.

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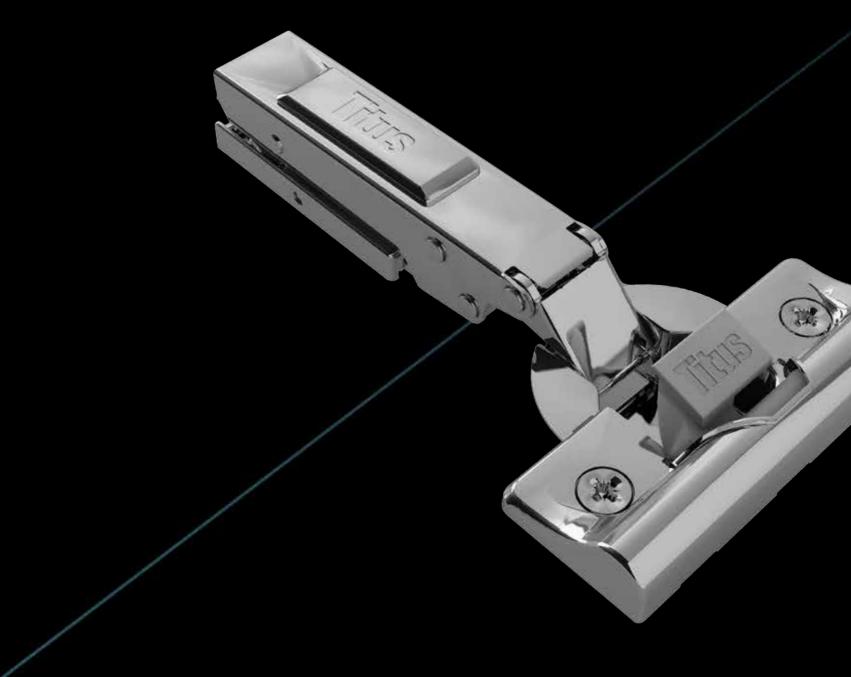
#### \*Non preferred articles

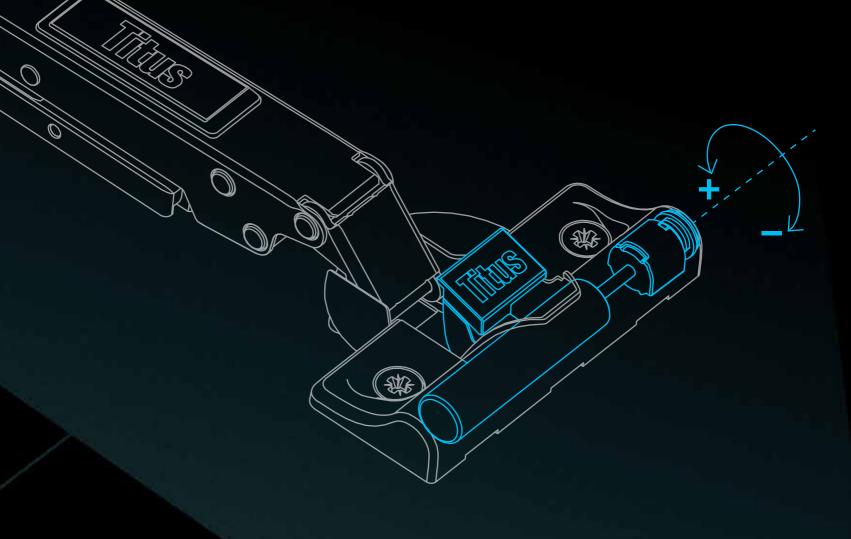
All Item numbers in the catalogue marked with \* are for non preferred items available on extended delivery times.

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# Titus Hinges





#### 'ConfidentClose'

The hinge is designed to deliver consumer preferred soft closing motion.

- Fast closing
- Late start of deceleration action
- Quiet landing with 'SoftTouch'

Based on third party consumer research.

### 'One-for-All'

- Damping on the hinge cup
- Positioning of dampers transverse to the hinge cup allows for consistent damping across hinge variations
- Universal mounting plate for both damped and non-damped hinges

### **Adjustable Damping**

Flexibility to tune performance to a wide range of applications

- Consistent performance over a wide range of doors of different sizes and weights
- Easy accessible button for intuitive and quick adjustment

### **Titus Damper Inside**

- Efficient damping at any closing speed
- Reliable closing
- Damping force consistency

# A new generation hinge

# T-type hinge



Titus New Generation hinge for quick furniture assembly and consistent performance on a wide range of doors

- ·'3Way' snap-on mounting
- · Highly tolerant
- · Adjustable damping
- ·'ConfidentClose'

Numerous application possibilities

- · for simpler cabinet design
- · for demanding high quality furniture of larger heights and weights

Opening angle	Door thickness	Crankings	Door tab K	Mounting mode	Mounting plate type	Mounting plate height	Soft closing options	Durability (cycles)
110° 170°	15-26mm	0mm 9mm 17mm angled	3-6mm	'3Way' snap-on	cruciform linear for face frame	Omm 1mm 2mm 3mm 4mm	Damping integrated in the hinge cup  Glissando add-on or stand-alone damping solutions	1000,000

## **T-type Hinges Product Guide**

	Cranking	Opening angle	Cup type	Page
T-type hinge				
T-type Glissando 110	Omm	110°	for wood door	21
	9mm	110°	for wood door	23
	17mm	110°	for wood door	23
T-type Glissando 110/45°	45°, 17mm	110°	for wood door	25
T-type Glissando 110/90°	90°, 17mm	110°	for wood door	27
T-type 110	Omm	110°	for wood door	29
	9mm	110°	for wood door	31
	17mm	110°	for wood door	31
T-type 110/45°	45°, 17mm	110°	for wood door	33
T-type 110/90°	90°, 17mm	110°	for wood door	35
T-type 170	Omm	170°	for wood door	37
	9mm	170°	for wood door	39
T-type mounting plates				41
Accessories				

Push latch See complete Technical Catalogue 1.109

Cover caps See complete Technical Catalogue 1.111

## Glissando soft closing systems

	Mounting type	Hinge type	Hinge opening angle	page
Glissando TT	Add-on	T-type	110°	55
Glissando TT 170	Add-on	T-type	170°	57
Glissando CR	Stand-alone	T-type	110°	59

# **T-type Hinges**Door Overlay

### How to Achieve the Desired Door Overlay

Choose the hinge of appropriate cranking

Concealed hinges with specific hinge arms are available for different door overlays. The most common overlays are:





1. Full overlay
Use a hinge with 0mm cranking



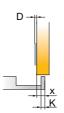
2. Partial overlay for double doors
Use a hinge with 5mm or 9mm
cranking



3. Inset door
Use a hinge with 15mm or 17mm cranking

Choose the mounting plates of appropriate thickness

To achieve the desired overlay (x) while using a determined drilling distance (K), a mounting plate of appropriate

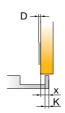


thickness (D) must be chosen from the enclosed table or calculated with the given formula.



Choose the appropriate drilling distance K

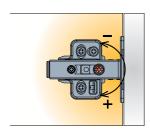
To achieve the desired door overlay (x) while using a determined mounting plate thickness (D), an appropriate drilling distance K must be chosen.

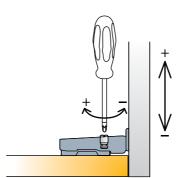


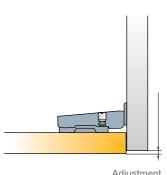


Through side adjustment

The side adjustment is made by rotating the appropriate screw on the hinge arm.





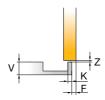


Adjustment range

Door clearance and gap

The door clearance (F≥Fmin) and gap (Z) represent the minimal necessary space needed for the correct opening and closing of the door. The minimal required values depend on the cup drilling distance (K), door thickness (V)

and the type of hinge. The minimum clearance scale can be found on product pages > see Door clearance chart. When using hinges with partial overlay the door clearance must be twice as large (F≥2Fmin).



$\bigvee$		16	17	18	19	20	21	22	
	3	0.3	0.5	0.7	1,8	1,3	1.7	2.5	
K	4	0.3	0.5	0, Z	0.9	1.2	1.6	2.1	
	5	0.3	0.5	0.7	0.9	1.2	1.5	2.0	FMIN

Gap Z<sub>міν</sub>=0

# **T-type Hinges**Hinge Cup Types

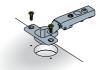
# **How to Mount the Hinge on the Door**

There are cup type symbols listed on product pages beside item numbers. Below you can find their explanation.



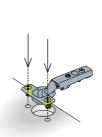
The hinge is fixed on the door with two screws.

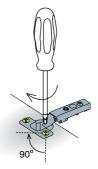
3mm pilot holes recommended.



'Easy-Fix' time saving system

Quarter turn fixing for 8mm holes (interaxis 45/9.5) or 10mm holes (interaxis 48/6 and 52/5.5).







Machine insertion ready hinge cup

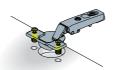
Premounted dowels suitable for machine insertion into 8mm holes (interaxis 45/9.5) or 10mm holes (interaxis 48/6 and 52/5.5).

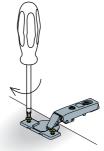




Premounted expando dowels

Premounted expanding dowels with triple-start screw for fast fixing, suitable for 8mm holes.

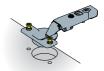






Hinge cup with premounted euro screws

Premounted euro screws for 5mm holes. Where not specified otherwise, euro screws are 13mm long.





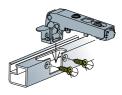
Hinge cup with premounted chipboard screws

Premounted chipboard screws. 3mm pilot holes recommended.



Aluminium frame screw-on hinge cup

The hinge is fixed onto a specific drilling on the aluminium frame.

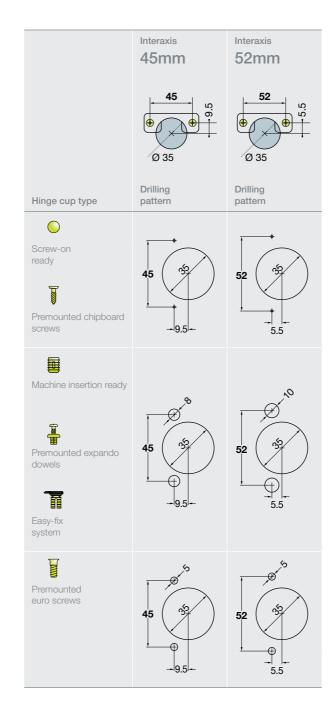


# **T-type Hinges**Boring Details

# **Drilling Patterns for Hinge Cup**

Interaxis 45mm and 52mm

· T-type



Interaxis is the distance between two holes for fixing screws on the hinge cup.

# **T-type Hinges**Mounting Plate Type

## How to Fix the Mounting Plate on the Cabinet Side

There are mounting plate type symbols listed on product pages beside item numbers. Below you can find their explanation.



The mounting plate is fixed with two chipboard screws or equivalent.

3mm pilot holes recommended.



No Premounting, euro screw ready

Fixing with 6.3mm euro screws into pre-drilled 5mm holes. Choosing the appropriate head and length for use with this mounting plate is recommended.



Machine insertion ready

Premounted dowels for machine insertion into 10mm holes.



Premounted euro screws

Euro screws for 5mm holes are Premounted on the mounting plate. Available lengths: 11mm, 13mm and



F

Premounted expanding dowels

Premounted expanding dowels for 5mm holes.

Available lengths: 7.5mm and 10.5mm.



Premounted chipboard screws

The mounting plate is fixed with two premounted chipboard screws.

3mm pilot holes recommended.



## **T-type Hinges**

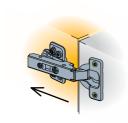
# Hinge-to-plate Mounting

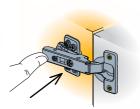
# How to Assemble the Hinge and the Mounting Plate

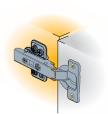
T-type '3Way' snap-on '3Way' snap-on mounting for intuitive hinge-to-plate assembly in three directions:

- from the hinge arm front
- from the hinge arm rear
- from the top

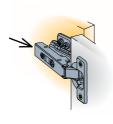
#### front assembly



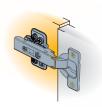




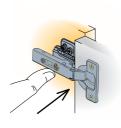
rear assembly

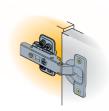




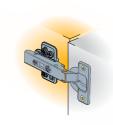


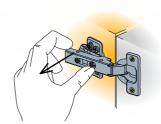
top assembly

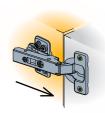




disassembly: for disassembly press rear button on the hinge arm.







# T-type Hinges Loadings

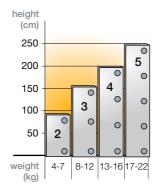
Use the appropriate number of hinges so that the door height or weight does not exceed that shown below.

# **How Many Hinges per Door**

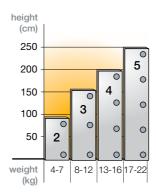
Check the enclosed specifications for the number of required hinges per door by considering door height and weight.

Concealed hinges with Ø 35mm hinge cup diameter

· T-type



· T-type Glissando



Hinges with integrated damping can be combined with non-damped hinges from standard hinge range. A trial mounting is always recommended.

# **T-type Hinges** Adjustment

# Side Adjustment

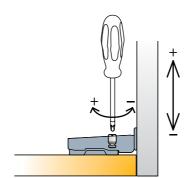


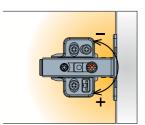
The side adjustment aligns the door with the side of the cabinet.

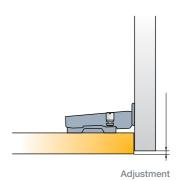
Rotate the appropriate screw

· T-type

The side adjustment is made by rotating the screw on the hinge arm.



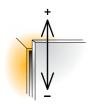




# **T-type Hinges**

# Adjustment

## **Height Adjustment**



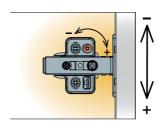
Height adjustment is necessary to achieve optimal vertical door position.

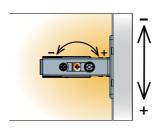
# Rotate the cam adjuster

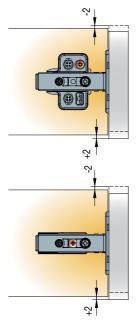
 T-type with cam adjustable cruciform mounting plate

· T-type with cam adjustable linear mounting plate

The height adjustment is made by rotating the cam adjuster on the mounting plate.



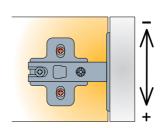


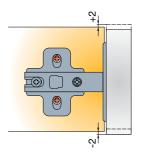


#### Release the screw slot

T-type with cruciform mounting plate

For height adjustment, the two mounting plate fixing screws have to be temporarily released while making the manual adjustment.

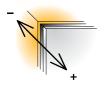




# **T-type Hinges**

# Adjustment

# Depth Adjustment

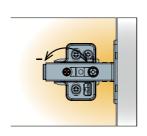


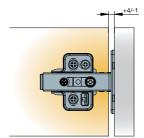
The system enables easy adjustment of the gap between door and cabinet.

Rotate the cam adjuster

Rotate the cam adjuster on the hinge arm.

· T-type





Most of Titus hinges can be combined with soft closing devices.

→ see pages 49 - 60 for details

## **Door Closing Type**

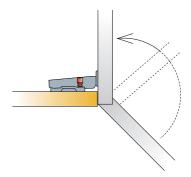
There are two door closing systems:



Concealed hinges with self-closing angle

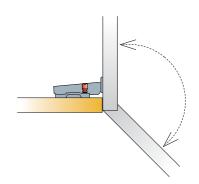
· T-type

The self-closing angle is the point from which the door will close by itself, without user assistance. The mechanism starts closing the door from a 14° to 25° angle, depending on the concealed hinge type. From that point to the maximum opening angle the door remains in an open position.



Free-swinging door hinges\*

Optionally most of Titus concealed hinges can be supplied without selfclosing mechanism. These hinges may be ordered upon request. Soft closing devices can not be used with freeswinging door hinges.



<sup>\*</sup> Available upon special request, speak to your Technical Sales Representative.

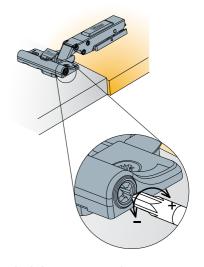
# **Concealed Hinges**

# Adjustment

# Damping Adjustment

T-type Glissando

The damping action can be adjusted to fit different door weights and sizes which enables perfect door functioning.



Damping is factory pre-set to the medium damping value.

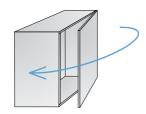
Turn towards '+' to increase and '-' to decrease the damping.

## **Key Design Choices**

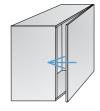
#### 'ConfidentClose'

The hinge is designed to deliver consumer-preferred soft closing motion.

Based on results of third party research



Fast closing



Late start of deceleration action



Quiet landing with 'SoftTouch'

# 'One-for-all' efficiency principle

Positioning of damper transversal to the hinge cup allows for consistent damping across hinge variations.

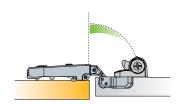
Universal mounting plate platform for both damped and non-damped hinges.



#### Adjustable damping

Flexibility to tune performance for all applications

- Consistent performance over a wide range of doors of different sizes and weights
- · Easy accessible adjustment button for intuitive and quick adjustment



Adjustable damping zone and force

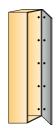
#### Titus Damper Inside

- · Efficient damping at any closing speed
- · Reliable closing
- · Damping force consistency



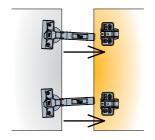
# **T-type Hinges**





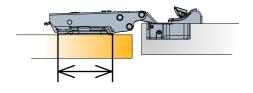
#### Easy door installation even in cases of 4-5 hinges per door

- · Easy and quick assembly and disassembly
- $\cdot$  Flexibility for the furniture user
- · Tight hinge-to-plate joint improves hinge stability and reduces door sag



#### Highly tolerant

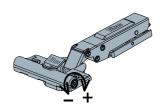
- · Efficient performance in marginal values of tolerances
- · Reliable door closing in case of accidental misalignment
- · 'ConfidentClose' assured



#### **Rigidity**

- · Hinge-to-plate attachment assures stability and rigidity
- · Smooth performance





#### Adjustable damping

- · Consistent performance on doors of different dimensions and weights
- · Intuitive adjustment procedure



#### 'Titus Damper Inside'

- · Titus proprietary multi-purpose damping technology
- · Reliable and consistent life-long damping
- · No rebounce

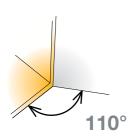


#### Proven Glissando concept

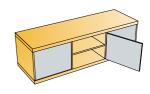
- · Damper is positioned transversal on the hinge cup
- · Reliable performance

## T-type Glissando 110

#### For wood doors







- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

Interaxis

110° 35mm 11.7mm '3Way' snap-on

Interaxis

52mm



45mm

701.0AP4.054.00

Cup type

Item number

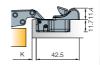
Item number

Cranking

#### 0<sub>mm</sub>

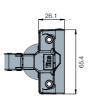






Technical

details



701.0AT0.054.00 701.0AT1.054.00 701.0AP1.054.00

Drilling patterns for hinge cups ----> see page 9

701.0AT4.054.00

#### Made of steel

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

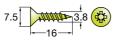


Cam adjustable linear mounting plate ---> see page 41



Face frame adapter plate → see page 43

#### Hinge cup screws







Cover caps for hinge arm page 1.111

#### Legend of hinge cup symbols









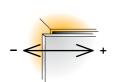




#### Damping adjustment



Door adjustment







Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +4/-1mm

For further explanation --- see page 19

For further explanation ---- see pages 14-17

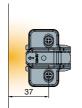
Mounting details

18.5 S

10.6

Drawings show application on D=0mm thick mounting plate





Mounting plate thickness table
For further explanation ---> see page 5

Х		13	14	15	16	17	18	19	
	3	3	2	1	0				
K	4	4	3	2	1	0			
1	5		4	3	2	1	0		
	6			4	3	2	1	0	D

D=13+K-x

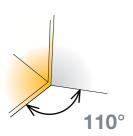
#### Door clearance at R=1mm

V		16	17	18	19	20	21	22	23	24	25	26	
	3	0.5	0.7	0.8	1	1.2	1.5	1.7	2.1	2.8	4.1	5.5	
V	4	0.4	0.7	0.8	1	1.2	1.5	1.7	2.1	2.3	3.1	4.5	-
K	5	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	3.5	-
	6	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	2.9	F <sub>MIN</sub>

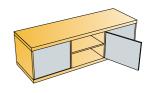
Gap Zмін=0

## T-type Glissando 110

#### For wood doors

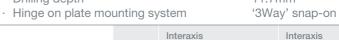






- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth

110° 35mm 11.7mm





45mm



Interaxis

52mm

Cup type

Item number

Item number

Cranking

#### 9<sub>mm</sub>







Technical details



701.0CT0.054.00

701.0CT1.054.00

701.0CT4.054.00 701.0CP4.054.00

Drilling patterns for hinge cups ---> see page 9

Made of steel

#### Cranking

#### 17mm









701.0DT0.054.00

701.0DT1.054.00

701.0DP1.054.00

701.0DP4.054.00

701.0CP1.054.00

701.0DT4.054.00

Drilling patterns for hinge cups — see page 9

#### Made of steel

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

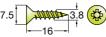


Cam adjustable linear mounting plate 



Face frame adapter plate

### Hinge cup screws



611.8K16.338.016



1,000 Pcs

#### Accessories



#### Legend of hinge cup symbols













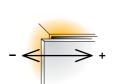




#### Damping adjustment



Door adjustment







Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +4/-1mm

For further explanation --- see page 19

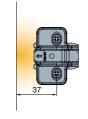
For further explanation ---- see pages 14-17

Mounting details

37.5

Mounting plate drilling distance

Mounting plate thickness table For further explanation ---- see page 5

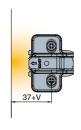


Х		4	5	6	7	8	9	10	
	3	3	2	1	0				
K	4	4	3	2	1	0			
K	5		4	3	2	1	0		
	6			4	3	2	1	0	D

68.6

F>Fmin





V		16	17	18	19	20	21	22	23	24	
	3	0	0	0	0	1	1	1	1	2	
V	4	1	1	1	1	2	2	2	2	3	
K	5	2	2	2	2	3	3	3	3	4	
	6	3	3	3	3	4	4	4	4		D

D= 4+K+F

D=4+K-x

Drawings show application on D=2mm thick mounting plate

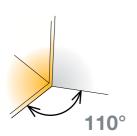
Door clearance at R=1mm
For further explanation → see page 5

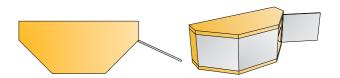


Gap Zмін=0

# T-type Glissando 110/45°

#### 45° angled application for wood doors





Interaxis

45mm

- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

110° 35mm 11.7mm

'3Way' snap-on



52mm

Interaxis

Technical details

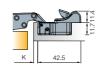
Item Cup type number

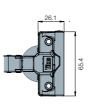
Item number











701.0B08.654.00 **=** 701.0C82.654.00 701.0C78.654.00

701.0C58.654.00 701.0C54.654.00

Drilling patterns for hinge cups ----> see page 9

Cup made of steel, arm made of zinc

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting

---> see page 43

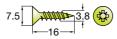


Cam adjustable linear mounting plate 



Face frame adapter plate → see page 43

#### Hinge cup screws







611.8K16.338.016



Cover caps for hinge arm page 1.111

#### Legend of hinge cup symbols











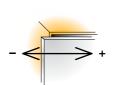




#### Damping adjustment



Door adjustment







Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +2.5/-2.5mm

For further explanation ---- see page 19

For further explanation ---- see pages 14-17

Mounting details

31.7

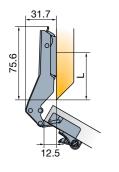


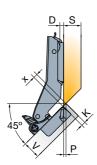
Mounting plate thickness table For further explanation  $\longrightarrow$  see page 5



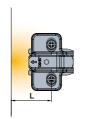
Р		0	0.5	1	1.5	2	2.5	3	3.5	4	
	3		2		1		0				
K	4	3		2		1		0			
IX	5		3		2		1		0		
	6	4		3		2		1		0	D

Drawings show application on D=0mm thick mounting plate





Drawings show application on D=0mm thick mounting plate



L=45 for thickness D=0 L=44 for thickness D=1 L=43 for thickness D=2 L=42 for thickness D=3 L=41 for thickness D=4

 $0 \quad 0.5 \quad 1 \quad 1.5 \quad 2 \quad 2.5 \quad 3 \quad 3.5 \quad 4 \quad 4.5 \quad 5 \quad 6$ 

	3	2			1			0						
V	4			2			1			0				
K	5		3			2			1			0		
	6	4			3			2			1		0	D

Door clearance at R=1mm
For further explanation → see page 5

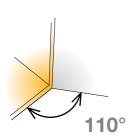


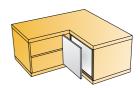
**Gap Z**мін=0



# $\textbf{T-type Glissando 110/90}^{\circ} \quad \text{For wood door cabinets with blind panels}$

Interaxis





- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

110° 35mm 11.7mm

'3Way' snap-on



45mm

Interaxis

52mm

Technical details

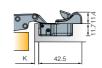
Item Cup type number

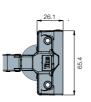
Item number

Cranking 17mm









701.0A96.654.00 701.0D36.654.00 701.0D40.654.00 701.0D30.654.00 701.0D34.654.00

Drilling patterns for hinge cups ----> see page 9

Cup made of steel, arm made of zinc

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

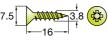


Cam adjustable linear mounting plate 



Face frame adapter plate ⇒ see page 43

Hinge cup screws



611.8K16.338.016



1,000 Pcs





#### Legend of hinge cup symbols











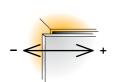




#### Damping adjustment



Door adjustment







Side adjustment +3/-1mm

Height adjustment +2/-2mm

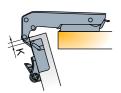
Depth adjustment +2.5/-2.5mm

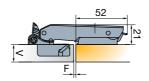
For further explanation --- see page 19

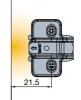
For further explanation ---- see pages 14-17

Mounting details

Mounting plate drilling distance







Drawings show application on D=2mm thick mounting plate

Drawings show application on D=2mm thick mounting plate

Door clearance at R=1mm
For further explanation ---> see page 5

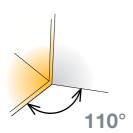


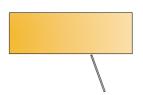
Gap Zмін=0

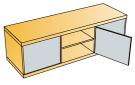


### **T-type 110**

#### For wood doors







- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

35mm 11.7mm

'3Way' snap-on



Ø 35 Item

Ø 35

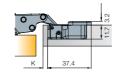
Technical details Cup type

Item number

#### 0<sub>mm</sub>









number 702.0AK0.054.00 702.0AK1.054.00 702.0AM1.054.00 702.0AK4.054.00 702.0AM4.054.00

Drilling patterns for hinge cups ---- see page 9

Interaxis

45mm

#### Made of steel

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

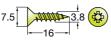


Cam adjustable linear mounting plate 



Face frame adapter plate 

#### Hinge cup screws



611.8K16.338.016



1,000 Pcs



Cover caps for hinge arm pages 1.111

#### Legend of hinge cup symbols









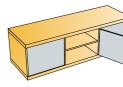








-> see complete catalogue page 1.109

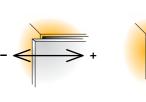


110°

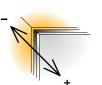
Interaxis

52mm

#### Door adjustment







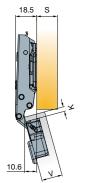
Side adjustment +3/-1mm

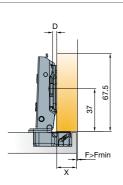
Height adjustment +2/-2mm

Depth adjustment +4/-1mm

For further explanation ---- see pages 14-17

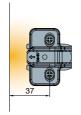
Mounting details





Drawings show application on D=0mm thick mounting plate

Mounting plate drilling distance



Mounting plate thickness table
For further explanation ---> see page 5

х		13	14	15	16	17	18	19	
	3	3	2	1	0				
K	4	4	3	2	1	0			
I.	5		4	3	2	1	0		
	6			4	3	2	1	0	D

D=13+K-x

Soft closing systems





Glissando CR → see page 59 Door clearance at R=1mm
For further explanation → see page 5

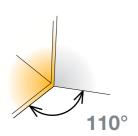
	V		16	17	18	19	20	21	22	23	24	25	26	
		3	0.5	0.7	0.8	1	1.2	1.5	1.7	2.1	2.8	4.1	5.5	
	V	4	0.4	0.7	0.8	1	1.2	1.5	1.7	2.1	2.3	3.1	4.5	
	K	5	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	3.5	
		6	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	2.9	F <sub>MIN</sub>

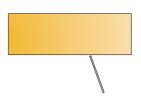
Gap Zмін=0

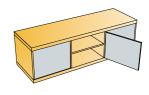


### **T-type 110**

#### For wood doors







- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

110° 35mm 11.7mm

'3Way' snap-on

Interaxis

52mm



45mm

Interaxis

Technical details

Item Cup type number

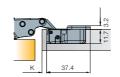
Item number

Cranking

#### 9<sub>mm</sub>









702.0CK0.054.00 702.0CK1.054.00 702.0CM1.054.00 Ħ 702.0CK4.054.00 702.0CM4.054.00

Drilling patterns for hinge cups ---- see page 9

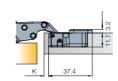
#### Made of steel

#### Cranking

#### 17mm









	702.0DK0.054.00	
	702.0DK1.054.00	702.0DM1.054.00
T	702.0DK4.054.00	702.0DM4.054.00

Drilling patterns for hinge cups ---- see page 9

#### Made of steel

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

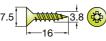


Cam adjustable linear mounting plate 



Face frame adapter plate -> see page 43

### Hinge cup screws



611.8K16.338.016



1,000 Pcs

#### Accessories



Cover caps for hinge arm 



-> see complete catalogue page 1.109

#### Legend of hinge cup symbols







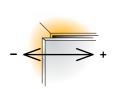


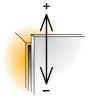






#### Door adjustment







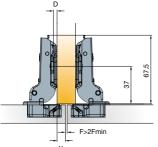
Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +4/-1mm

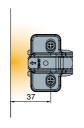
For further explanation ---- see pages 14-17

Mounting details



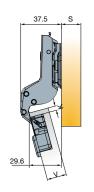
Drawings show application on D=0mm thick mounting plate

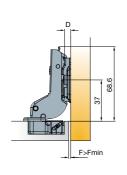
Mounting plate drilling distance Mounting plate thickness table For further explanation ---- see page 5



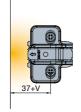
Х		4	5	6	7	8	9	10	
	3	3	2	1	0				
K	4	4	3	2	1	0			
K	5		4	3	2	1	0		
	6			4	3	2	1	0	D

D=4+K.x





Drawings show application on D=2mm thick mounting plate



V		16	17	18	19	20	21	22	23	24	
	3	0	0	0	0	1	1	1	1	2	
V	4	1	1	1	1	2	2	2	2	3	
r.	5	2	2	2	2	3	3	3	3	4	
	6	3	3	3	3	4	4	4	4		D

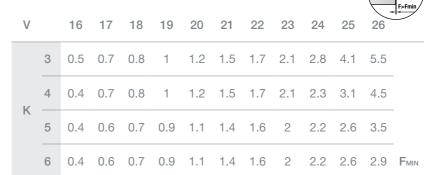
D=4+K+F

Soft closing systems





Door clearance at R=1mm
For further explanation → see page 5



**Gap Z**мін=0



### T-type 110/45°

#### 45° angled application for wood doors

Interaxis

45mm



- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

110° 35mm 11.7mm

'3Way' snap-on



Ø 35

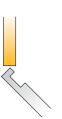
Ø 35

Interaxis

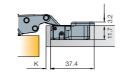
52mm

Technical details











Item Item Cup type number number 702.0B07.654.00 **=** 702.0C77.654.00 702.0C81.654.00 702.0C53.654.00 702.0C57.654.00

Drilling patterns for hinge cups ---- see page 9

Cup made of steel, arm made of zinc

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

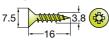


Cam adjustable linear mounting plate 



Face frame adapter plate ⇒ see page 43

### Hinge cup screws



611.8K16.338.016



1,000 Pcs





#### Legend of hinge cup symbols







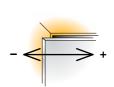








### Door adjustment







Side adjustment +3/.1mm

Height adjustment +2/.2mm

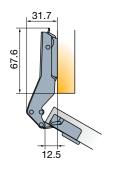
Depth adjustment +2.5/.2.5mm

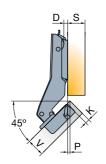
For further explanation ---- see pages 14-17

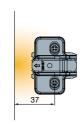
Mounting details

Mounting plate drilling distance

Mounting plate thickness table For further explanation ---- see page 5

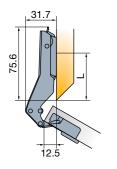


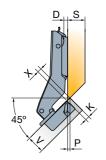




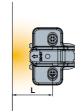
Р		0	0.5	1	1.5	2	2.5	3	3.5	4	
	3		2		1		0				
V	4	3		2		1		0			
r	5		3		2		1		0		
	6	4		3		2		1		0	D

Drawings show application on D=0mm thick mounting plate





Drawings show application on D=0mm thick mounting plate



L=45 for thickness D=0
L=44 for thickness D=1
L=43 for thickness D=2
L=42 for thickness D=3
L=41 for thickness D=4

0 0.5 1 1.5 2 2.5 3 3.5 4 4.5 5 6

	3	2			1			0						
V	4			2			1			0				
r.	5		3			2			1			0		
	6	4			3			2			1		0	D

Soft closing systems





Door clearance at R=1 mm
For further explanation → see page 5

V		16	17	18	19	20	21	22	23	24	25	26	
	3	0.5	0.7	0.8	1	1.2	1.5	1.7	2.1	2.8	4.1	5.5	
V	4	0.4	0.7	0.8	1	1.2	1.5	1.7	2.1	2.3	3.1	4.5	
r.	5	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	3.5	
	6	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	2.9	F <sub>MIN</sub>

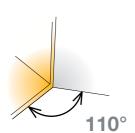
Gap Z<sub>MIN</sub>=0

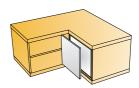
## T-type 110/90°

## For wood door cabinets with blind panels

Interaxis

45mm





- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

110° 35mm 11.7mm

'3Way' snap-on



52mm Ø 35

Interaxis

Technical details

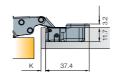
Item

Item

Cranking **17mm** 









Cup type number number 702.0A95.654.00 **=** 702.0D35.654.00 702.0D39.654.00 T 702.0D29.654.00 702.0D33.654.00

Drilling patterns for hinge cups ---- see page 9

Cup made of steel, arm made of zinc

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43

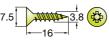


Cam adjustable linear mounting plate 



Face frame adapter plate → see page 43

## Hinge cup screws



611.8K13.338.016



1,000 Pcs





### Legend of hinge cup symbols







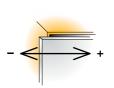




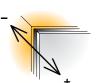




### Door adjustment







Side adjustment +3/-1mm

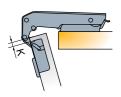
Height adjustment +2/-2mm

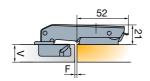
Depth adjustment +2.5/-2.5mm

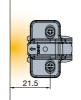
For further explanation ----> see pages 14-17

Mounting details

Mounting plate drilling distance







Drawings show application on D=2mm thick mounting plate

Drawings show application on D=2mm thick mounting plate

Soft closing systems





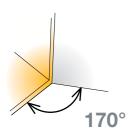
Door clearance at R=1mm
For further explanation → see page 5

V		16	17	18	19	20	21	22	23	24	25	26	
	3	0.5	0.7	0.8	1	1.2	1.5	1.7	2.1	2.8	4.1	5.5	
V	4	0.4	0.7	0.8	1	1.2	1.5	1.7	2.1	2.3	3.1	4.5	_
K	5	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	3.5	
	6	0.4	0.6	0.7	0.9	1.1	1.4	1.6	2	2.2	2.6	2.9	F <sub>MIN</sub>

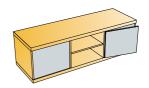




### For wood doors







- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

165° 35mm

12mm

'3Way' snap-on

Interaxis

52mm



Item Item Cup type number number 702.0EK0.054.00

0<sub>m</sub>m

Cranking



702.0EK1.054.00 702.0EM1.054.00 702.0EK4.054.00 702.0EM4.054.00

Interaxis

45mm

## Made of steel and zinc

#### Mounting plates



Cam adjustable cruciform mounting plate 



Cruciform mounting plate

---> see page 43



Cam adjustable horizontal mounting plate ---> see page 41



Face frame adapter plate

Hinge cup screws If not Premounted

Accessories



611.8K16.338.016





Push latch 

1,000 Pcs







## Legend of hinge cup symbols









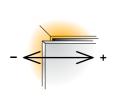


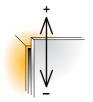


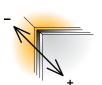




### Door adjustment







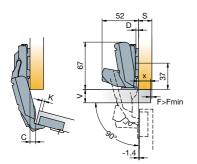
Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +4/-1mm

For further explanation ---- see pages 14-17

Mounting details



Drawings show application on D=0mm mounting plate In 90°position the door is only 1.4mm distant from side panel

Mounting plate drilling distance

Mounting plate thickness table For further explanation ---- see page 5



D=13+K-x

Soft closing systems



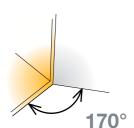


Glissando CR ---> see page 59 Door clearance at R=1mm
For further explanation > see page 5

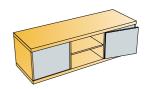
V		16	17	18	19	20	21	22	23	24	<u>-</u>
	3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
	4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
K	5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
	6	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.6	
	7	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	5.1	F <sub>MIN</sub>

Gap Z<sub>MIN</sub>=0.5

## For wood doors







- · Opening angle
- · Drilling diameter for hinge cup
- · Drilling depth
- · Hinge on plate mounting system

165° 35mm 12mm

'3Way' snap-on

Interaxis

**52mm** 



45mm



Cup type

Item number

Interaxis

Item

702.0GK0.054.00

number

702.0GK1.054.00

702.0GK4.054.00

702.OGM4.054.00

702.0GM1.054.00

Drilling patterns for hinge cups ---- see page 9

Cranking

9<sub>mm</sub>



## Made of steel and zinc

#### Mounting plates



Cam adjustable cruciform mounting plate



Cruciform mounting plate

---> see page 43

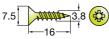


Cam adjustable horizontal mounting plate ---> see page 41



Face frame adapter plate → see page 43

Hinge cup screws



611.8K16.338.016



1,000 Pcs





### Legend of hinge cup symbols







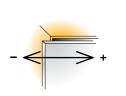


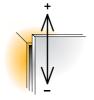






### Door adjustment







Side adjustment +3/-1mm

Height adjustment +2/-2mm

Depth adjustment +4/-1mm

For further explanation > see pages 14-17

Mounting details

Mounting plate drilling distance

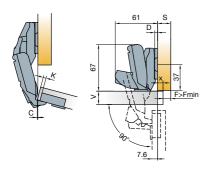
Mounting plate thickness table

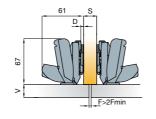
13

For further explanation > see page 5

14

15





	3	3	2	1	0				
V	4	4	3	2	1	0			
r.	5		4	3	2	1	0		
	6			4	3	2	1	0	D

16

17

18

19

Drawings show application on D=0mm thick mounting plate

Drawings show application on D=0mm thick mounting plate

D=13+K-x

### Soft closing systems



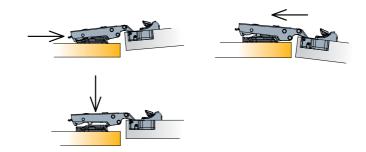


Glissando CR > see page 65

## Door clearance at R=1mm For further explanation > see page 5

V		16	17	18	19	20	21	22	23	24	
	3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
	4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
K	5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
	6	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.6	
	7	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	5.1	F <sub>MIN</sub>

Gap Z<sub>MIN</sub>=0.5



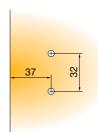


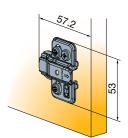
Cam adjustable cruciform mounting plate 37mm

Drilling pattern

Dimensions



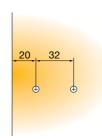


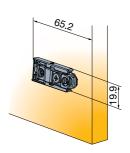


Made of steel

Cam adjustable linear mounting plate



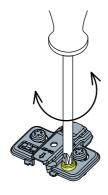




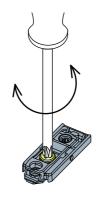
Made of steel and zinc







Height adjustment +2/-2mm



Height adjustment +2/-2mm

Mounting plate type	15		10.5
Mounting plate thickness (D)	min 11.5 Ø5	min 10.5 Ø10	min 05
0mm	700.0KC0.054.00	700.0KB0.054.00	700.0KF0.054.00
1mm	700.0KC1.054.00	700.0KB1.054.00	700.0KF1.054.00
2mm	700.0KC2.054.00	700.0KB2.054.00	700.0KF2.054.00
3mm	700.0KC3.054.00	700.0KB3.054.00	700.0KF3.054.00
4mm	700.0KC4.054.00	700.0KB4.054.00	700.0KF4.054.00
0mm	700.0LC0.054.00	700.0LB0.054.00	700.0LF0.054.00
2mm	700.0LC2.054.00	700.0LB2.054.00	700.0LF2.054.00
3mm	700.0LC3.054.00	700.0LB3.054.00	700.0LF3.054.00

Legend of mounting plate type symbols









Premounted 15mm euro



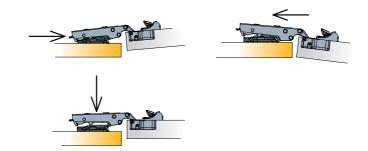








## '3Way' snap-on mounting



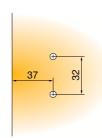


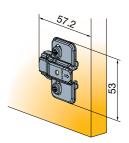
Drilling pattern

Dimensions

Cruciform mounting plate 37mm



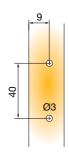


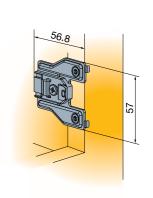


Made of steel

Face frame mounting plate

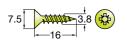






Made of steel and zinc

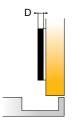
Fixing screw for cruciform mounting plate If not premounted



Chipboard screws 820.6328.050



1,000 Pcs







Height adjustment +2/-2mm



Height adjustment +2/-2mm

Mounting plate type	<u> </u>	15		10.5	<b>()</b>
Mounting plate thickness (D)	Item number	min   05	min 10.5 210	min 05	ltem number
0mm	700.0NA0.054.00	700.0NC0.054.00	700.0NB0.054.00	700.0NF0.054.00	
1mm	700.0NA1.054.00	700.0NC1.054.00	700.0NB1.054.00	700.0NF1.054.00	
2mm	700.0NA2.054.00	700.0NC2.054.00	700.0NB2.054.00	700.0NF2.054.00	
3mm	700.0NA3.054.00	700.0NC3.054.00	700.0NB3.054.00	700.0NF3.054.00	
4mm	700.0NA4.054.00	700.0NC4.054.00	700.0NB4.054.00	700.0NF4.054.00	
0mm					700.0NW0.054.00
3mm					700.0NW3.054.00

Legend of mounting plate type symbols









Screw-on ready for chipboard screws Premounted 15mm euro screws



Premounted 10.5mm expanding dowels









# **Glissando**Soft Closing Range

# **How to Choose the Right Glissando**

Glissando TT Glissando TT 170 Glissando CR Titus Glissando soft closing system is available for the whole range of hinge applications. The user can choose between add-on hinge or stand-alone solutions.

Concealed hinges	Add-on hinge soft	Stand-alone door soft closing solution		
migoo	Glissando TT	Glissando TT 170	Glissando CR	
T-type 110	X		Χ	
T-type 110/45°	X		Χ	
T-type 110/90°	X		Χ	
T-type 170		X		

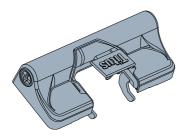
## Glissando

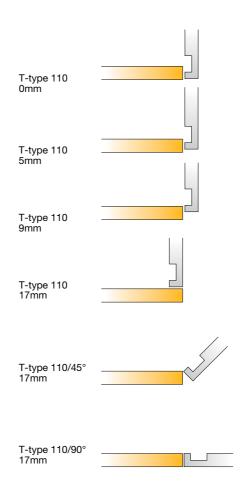
# **Application**

# Glissando TT 'one for all'

## T-type

- One item fits multiple applicationsSame item can be used on all crankings and angled hinges
- Adjustable damping enables perfect functioning on every door
- $\cdot\,$  Designed to fit the concealed hinge cup
- Toolless mounting
- Suitable for different types of cabinets for kitchens, living rooms, bathrooms and other furniture





## Glissando

# Number per Door and Positioning

# **How Many Glissandos per Door**

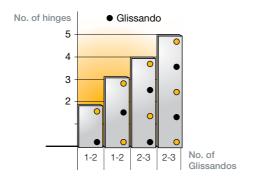
Add-on hinge soft closing solution

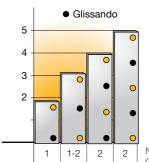
- · Glissando TT
- · Glissando TT 170

Mount Glissando on the bottom hinge if 2 hinges on the door or on the middle hinge in case of if 3 hinges on the door.

T-type

S-type, B-type





No. of Glissandos

Recommended number per door and positioning

Recommended number per door and positioning

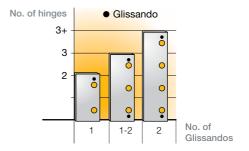


# **How Many Glissandos per Door**

Stand-alone soft closing solution

· Glissando CR

Mount a CR on the hinged side of the cabinet on the top or bottom.



Recommended number per door and positioning

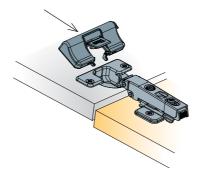
# Glissando

## Mounting

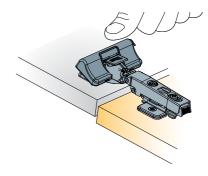
# **How to Mount Glissando**

## **Toolless mounting**

- · Glissando TT
- · Glissando TT 170



Simple toolless assembly: Insert Glissando into the holes on the hinge and press down with hand.



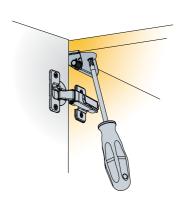
The toolless snap on version for reduced assembly time and flexibility of application; Glissando TT can be mounted at any time after furniture assembly so can be offered as a retro fit option by the installer.

# Screw-on into the cabinet corner

· Glissando CR

Glissando CR is mounted into the cabinet corner by using chipboard screws 20mm long.

Glissando dampers' discreet design enhances the look of the door and occupies minimal space in the cabinet interior.



## Glissando

# **Damping Adjustment**

# **How to Adjust Damping?**

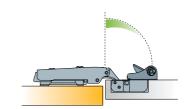
# Add-on hinge soft closing solution

- · Glissando TT
- · Glissando TT 170

Glissando features quarter turn adjustment to provide optimal closing speed for any door dimensions and weight.

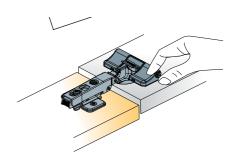
The damping function can be adjusted to fit different door weights which enables

- · perfect door functioning
- · use of the same type of Glissando for various doors



Adjustable damping zone

S-type, B-type

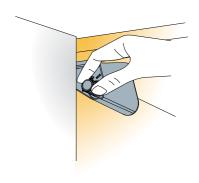


Turn towards '+' to increase and '-' to decrease the damping

# Stand-alone soft closing solution

· Glissando CR

Turn towards '+' to increase or towards '-' to decrease the damping.



## **Titus Hydraulic Damper**

## Efficient modular design

- Low number of assembly parts enables quick development of customised solutions
- · Engineered for efficient and high precision manufacturing
- · Wide range of applications



### Wide operating scope

- High coefficient γ of Titus damper assures efficient damping at any closing speed
- Damping force can be easily adapted to customer needs

$$\gamma = \frac{F_H}{F_L}$$

F<sub>H</sub> – damping force at slam speed (12mm/s)

F<sub>L</sub> - damping force at slow speed (1mm/s)



# Reliable damping and closing at any speed

Higher coefficient  $\gamma$  means reliable damping at high speed and ensures that the system will reach its final position even at very slow speed



# Glissando **Soft Closing Systems** for Hinges



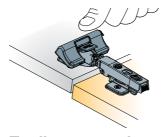






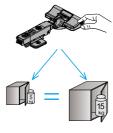
## 'ConfidentClose'

- · 1 Fast closing
- · 2 Late start of deceleration action
- · 3 Quiet landing with 'SoftTouch'



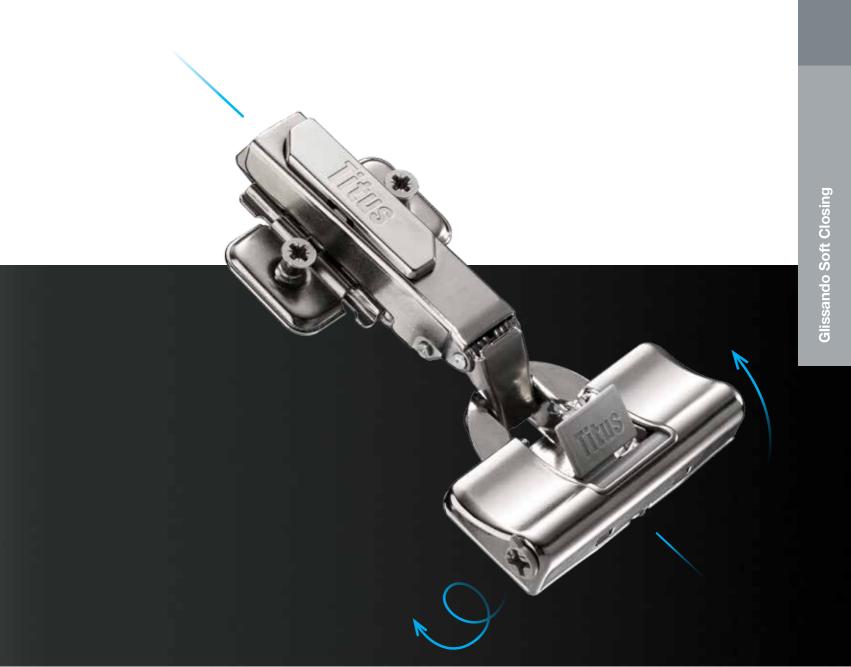
## **Toolless mounting**

- · Reduced assembly time
- · Flexible usage allows a retrofit installation option



## Adjustable damping

· Consistent performance across a broad range of furniture doors of different dimensions and weights





## Easy toolless adjstment

- · Intuitive adjustment procedure
- · Controlable motion



## 'One for all'

- · One item fits multiple applications
- · Same item can be used on all crankings and angled hinges



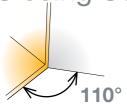
## 'Titus Damper Inside'

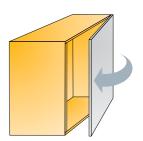
- · Titus proprietary multi-purpose damping technology
- · Reliable and consistent damping

## **Glissando TT**

# For 110° hinges









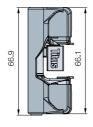
Technical details

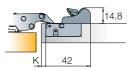
linge pening angle

Item number

Glissando TT snap-on • T-type 110



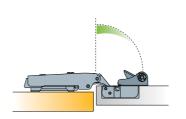


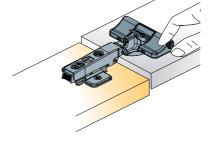


110° 729.0K71.054.00

Made of steel and plastic

- · Same item can be used on all crankings and angled hinges
- Designed to fit the concealed hinge cup and requires no extra space inside the cabinet
- · Adjustable damping
- · Toolless mounting



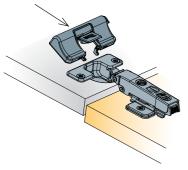


Adjustable damping zone

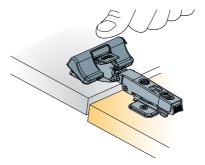
Turn towards '+' to increase and '-' to decrease the damping

## Mounting details

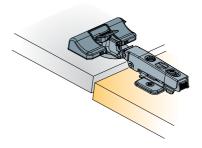
### Toolless assembly

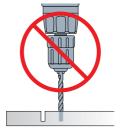


Insert Glissando TT into the holes on the hinge

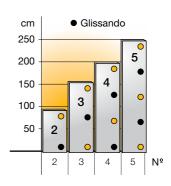


Press down





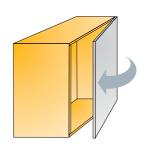
No additional drilling is required



Recommended number per door and positioning

## **Glissando TT 170**

# Add-on Hinge Soft **Closing Solution**



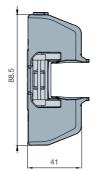


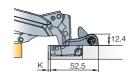
Technical details

number

Glissando TT 170 snap-on







Soft closing mechanism



Made of steel and plastic

110° 951.0F15.650.00

#### Box contents

- Soft closing mechanism
- Striking plates